



**Technisches Merkblatt
Technical Report**

Distributed by



Rowakryl M-34175

APPLICATION :

- Furniture sheets

TECHNICAL DATA :

Form supplied : Solution, whitish, opaque
Solid content - % : 39,0 ± 1,0
Viscosity - s : 25,0 ± 5,0
 (4 mm DIN cup / supplied form)
Resin system : Acrylate, crosslinkable
Crosslinker : ROWASET 61117
Mixing ratio - g : 100 : 11 / lacquer : crosslinker
Pot life - h : > 8 h

Gloss at 60° : appr. 2,5

Solvents included : Methyl ethyl ketone, Butyl acetate

CHARACTERISTICS :

- Two-pack system
- Flexible
- Chemical resistant
- matt
- Scratch resistant
- Very fast drying

PROCESSING :

- Stir well before use !
- Filter before application !

Drying process : 1 min / 80 - 100°C

Film thickness - g/m² dry : 4 - 6

Crosslinker : Rowaset 61117 (100 g lacquer : 11 g crosslinker)

Application methods :

- Rotogravure
- Magnet bar

Diluent :

- Ketones
- Esters

Storage :

- Dry
- Room temperature
- Original pack
- Air-tight closed

Shelf life : • 6 months (closed original pack)

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