



**Technisches Merkblatt
Technical Report**

Distributed by



ROWAKRYL G-34137

APPLICATION :

- Furniture sheets

TECHNICAL DATA :

Form supplied :	Solution, colourless, clear
Solid content - % :	33,0 ± 1,0
Viscosity - s : (4 mm DIN cup / supplied form)	16,0 ± 2,0
Resin system :	modified acrylic resin, crosslinkable
Crosslinker :	ROWASET 61117
Mixing ratio - g :	100 : 11 / lacquer : crosslinker
Pot life - h :	> 8
Gloss at 60° :	> 90

Solvents included : Methyl ethyl ketone, Butyl acetate

CHARACTERISTICS :

- Two-pack system
- Flexible
- Chemical resistant
- High gloss
- Scratch resistant
- Fast curing

PROCESSING :

- **Stir well before use !**
- **Filter before application !**

Drying process : 60 s / 80 - 100°C

Film thickness - g/m² dry : 4 - 6

Crosslinker : Rowaset 61117 (100 g lacquer : 11 g crosslinker)

Application methods :

- Rotogravure
- Magnet bar

Diluent :

- Ketones
- Esters

Storage :

- Dry
- Room temperature
- Original pack
- Air-tight closed

Shelf life : 6 months (closed original pack)

Update: 22.04.08 / IN