



**Technisches Merkblatt
Technical Report**

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ROWATHAL M-23269

APPLICATION : • Furniture sheets

TECHNICAL DATA :

Form supplied : Solution, white
Solid content - % : 47,0 ± 2,0
Viscosity - s : 25 ± 5
 (4 mm DIN cup / supplied form)
Resin system : Polyester, Acrylate, crosslinkable
Crosslinker : ROWASET 61117
Mixing ratio - g : 100 : 10 / lacquer : crosslinker
Pot life - h : 4 - 6
Gloss at 60° : 3,5

Solvents included : Methyl ethyl ketone, Methoxy propyl acetate, Acetone

CHARACTERISTICS :

- Two-pack system
- Flexible
- Chemical resistant
- UV resistant
- Matt
- Scratch resistant
- Soft-Touch effect

PROCESSING :

- Stir well before use !
- Filter before application !

Drying process : 60 s / 100°C

Film thickness - g/m² dry : 6 - 10

Crosslinker : Rowaset 61117 (100 g lacquer : 10 g crosslinker)

Application methods :

- Rotogravure
- spray application
- Magnet bar

Diluent :

- Ketones
- Aromatic solvents
- Esters

Storage :

- Dry
- Room temperature
- Original pack
- Air-tight closed

Shelf life : 6 months (closed original pack)

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