



**Technisches Merkblatt
Technical Report**

Distributed by



ROWATHAL M-23174

APPLICATION :

- Furniture sheets

TECHNICAL DATA :

| | |
|---|----------------------------------|
| Form supplied : | Solution, white |
| Solid content - % : | 44,0 ± 2,0 |
| Viscosity - s : (4 mm DIN cup / supplied form) | 16 ± 3 |
| Resin system : | Polyester, crosslinkable |
| Crosslinker : | ROWASET 61117 |
| Mixing ratio - g : | 100 : 10 / lacquer : crosslinker |
| Pot life - h : | > 8 |
| Gloss at 60° : | < 1,0 |

Solvents included : Methylethylketone, Methoxypropylacetate, Butylacetate,

CHARACTERISTICS :

- Two-pack system
- Flexible
- Chemical resistant
- Matt
- Scratch resistant
- Soft-Touch effect

PROCESSING :

- Stir well before use !
- Filter before application !

Drying process : 60 s / 130°C

Film thickness - g/m² dry : 6 - 10

Crosslinker : Rowaset 61117 (100 g lacquer : 10 g crosslinker)

Application methods :

- Rotogravure
- Magnet bar

Diluent :

- Ketones
- Aromatic solvents
- Esters

Storage :

- Dry
- Room temperature
- Original pack
- Air-tight closed

Shelf life : 6 months (closed original pack)

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