



**Technisches Merkblatt
Technical Report**

Distributed by



ROWAKRYL M-34108

APPLICATION:

- PVC-Furniture sheets
- Matt version of ROWAKRYL G-34110

TECHNICAL DATA:

Form supplied:	Solution, colourless, opaque
Solid content - %:	30.0 ± 1.0
Viscosity - s: (4 mm DIN cup / supplied form)	40.0 ± 5.0
Gloss at 60°:	2.7 ± 0.5
Mixing ratio - g: (g crosslinker per 100 g lacquer as supplied)	10
Pot life - h:	> 8
Resin system:	Acrylic, PVC, crosslinkable
Solvents included:	Methylethylketone, Acetone, Methoxypropylacetate

CHARACTERISTICS:

- Two-pack system
- Flexible
- Matt
- Fast drying
- Chemical resistant
- Scratch resistant

PROCESSING:

Film thickness - g/m² dry:	• 4 - 6	
Drying process:	• 60 s / 80-100°C	
Crosslinker:	• Rowaset 61117	
Application methods:	• Rotogravure	• Magnet bar
Diluent:	• Ketones	• Esters
	• Aromatic solvents	
Storage:	• Dry	• Original pack
	• Room temperature	• Air-tight closed
Shelf life:	• 6 months (closed original pack)	

Stand: 02.01.2008 / IN
31.01.2008 / PO