



**Technisches Merkblatt  
Technical Report**

Distributed by



**ROWAKRYL G-34139**

**APPLICATION :**

- Furniture sheets

**TECHNICAL DATA :**

<b>Form supplied :</b>	Solution, colourless, opaque
<b>Solid content - % :</b>	30,0 ± 1,0
<b>Viscosity - s :</b> (4 mm DIN cup / supplied form )	14,0 ± 2,0
<b>Resin system :</b>	modified acrylic resin, crosslinkable
<b>Crosslinker :</b>	ROWASET 61117
<b>Mixing ratio - g :</b>	100 : 6 / lacquer : crosslinker
<b>Pot life - h :</b>	> 8
<b>Gloss at 60° :</b>	> 90
<b>Solvents included :</b> acetate	Methyl ethyl ketone, Butyl acetate, Methoxy propyl

**CHARACTERISTICS :**

- Two-pack system
- Flexible
- Chemical resistant
- High gloss
- Scratch resistant
- Fast curing

**PROCESSING :**

- **Stir well before use !**
- **Filter before application !**

<b>Drying process :</b>	60 s / 80 - 100°C
<b>Film thickness - g/m<sup>2</sup> dry :</b>	4 - 6
<b>Crosslinker :</b>	Rowaset 61117 (100 g lacquer : 6 g crosslinker)
<b>Application methods :</b>	<ul style="list-style-type: none"> <li>• Rotogravure</li> <li>• Magnet bar</li> </ul>
<b>Diluent :</b>	<ul style="list-style-type: none"> <li>• Ketones</li> <li>• Esters</li> </ul>
<b>Storage :</b>	<ul style="list-style-type: none"> <li>• Dry</li> <li>• Room temperature</li> <li>• Original pack</li> <li>• Air-tight closed</li> </ul>
<b>Shelf life :</b>	6 months ( closed original pack )

Update: 22.04.08 / IN