



**ROWAFLON G-74003**

**APPLICATION:**

- Textile constructions

**TECHNICAL DATA:**

<b>Form delivered:</b>	Solution, brown
<b>Solid content - %:</b>	11.0 ± 0.5
<b>Viscosity - mPas:</b>	120 ± 40
<b>Resin System:</b>	Modified PVDF-Copolymer
<b>Used solvents:</b>	Methylethylketone, Dimethylacetamide

**CHARACTERISTICS:**

- Weather resistant
- Flexible
- Light resistant
- Not HF-weldable
- Minimal soiling tendency
- Anti-blocking effect
- Crosslinkable
- **Primer must be used**

**Recommended Primer:**

ROWAFLON G-73997  
(Film thickness not less than 5-7 g/m<sup>2</sup> dry)

**Recommended Crosslinker:**

ROWASET 61117 (max. 2,0 %)

**PROCESSING:**

- **Stir well before use!**
- **Filter before application!**

**Film thickness - g/m<sup>2</sup> dry:**

- 4 - 5

**Drying process:**

- 1 min / 140-160°C

**Application methods:**

- Rotogravure
- Magnet bar

**Diluent:**

- Methylethylketone
- Dimethylacetamide
- Dimethylformamide
- Acetone

**Storage:**

- Dry
- Room temperature
- Original pack
- Airtight closed

**Shelf life:**

- 6 months (sealed original pack)

Stand: 25.10.06 / PO  
30.05.07 / IN